## TABLE 4.5-20 GEYSERS POWER PLANT UNITS HYDROGEN SULFIDE ABATEMENT SYSTEMS

Net (MW)				
Unit	Capacity	Year	Status / Location	H <sub>2</sub> S Abatement Systems <sup>a</sup>
	0		<b>D</b> : 1	
1	0		Retired.	
2	0		Retired.	
3	0		Retired.	
4	0		Retired.	
5	53	1971	Active/Sonoma Co.	Incinerator, Caustic, and Metal Chelate.
6	53	1971	Active/Sonoma Co.	Incinerator, Caustic, and Metal Chelate.
7	53	1972	Active/Sonoma Co.	Incinerator, Caustic, and Metal Chelate.
8	53	1972	Active/Sonoma Co.	Incinerator, Caustic, and Metal Chelate.
9	53	1973	Active/Sonoma Co.	Caustic and Metal Chelate.
10	53	1973	Active/Sonoma Co.	Caustic and Metal Chelate.
11	106	1975	Active/Sonoma Co.	Incinerator, Caustic, and Metal Chelate.
12	106	1979	Active/Sonoma Co.	Incinerator, Caustic, and Metal Chelate.
13	133	1980	Active/Lake Co.	Stretford and Metal Chelate.
14	109	1980	Active/Sonoma Co.	Stretford and Metal Chelate.
15	0		Retired.	
16	113	1985	Active/Lake Co.	Stretford and Metal Chelate.
17	113	1982	Active/Sonoma Co.	Stretford and Metal Chelate.
18	113	1983	Active/Sonoma Co.	Stretford and Metal Chelate.
19	0		Never built.	
20	113	1985	Active/Sonoma Co.	Stretford and Metal Chelate.
21	0		Never built.	

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a The abatement systems are as follows:

<u>Incinerator</u>: This process burns  $H_2S$  to form  $SO_2$ , which is then scrubbed in a quench tower and dissolved into the quench water. The quench water is transferred to the cooling tower basin.

<u>Caustic</u>: Sodium hydroxide, which absorbs  $H_2S$ , is added to the cooling water at the inlet of the condenser.

<u>Stretford</u>: This process chemically oxidizes the  $H_2S$  to elemental sulfur.

<u>Metal Chelate</u>: This process involves an iron chelate solution and air, which are added to the circulating water. The solution, oxygen, and  $H_2S$  react to produce elemental sulfur, which is suspended in the circulating water.

SOURCE: Pacific Gas and Electric Company, Proponent's Environmental Assessment: Pacific Gas and Electric Company's Proposed Sale of The Geysers Geothermal Power Plant, January 14, 1998.